# **FUEL**

Fuel is a combustible matter which on burning with air produces a huge quantity of heat energy along with a low quantity of other by products.

# Fuel + O2 $\rightarrow$ Product(s) + Heat

In other words, fuel is defined as any combustible substance which maybe burnt to supply heat for practical applications.

# Characteristics of good fuel

- 1. Its calorific value should be high.
- 2. It should be cheap and readily available.
- 3. It should be stored for a longer period i.e. it should be non-volatile and stable.
- 4. It should not produce much ash.
- 5. Transportation should be easy.
- 6. It should not produce any poisonous gas.
- 7. It should not produce much smoke.
- 8. It should have low ignition temperature.
- 9. It should not be explosive in nature.
- 10. It should not contain high percentage of moisture.
- 11. It should contain low percentage of volatile matter.
- 12. It should require low storage volume.

## Calorific value

Calorific value may be defined as "the net amount of heat energy produced by the complete combustion of a unit mass or unit volume of fuel in air." Units of Calorific value are: Cal/gm, Kcal/Kg, KJ/Kg, British Thermal Unit (BTU), etc.

**Solid fuel**: (Coal, wood, saw dust, rice bran, straw)

Liquid fuel: (Kerosene, Petrol, Diesel, Spirit, alcohol, LPG, CNG, etc.)

**Gaseous fuel**: (Methane, butane, water gas, producer gas, bio-gas, coal gas, acetylene, hydrogen etc.

## Petrol or Gasoline

- i. The fraction obtained between 40° 120 °C, chiefly contains petrol.
- ii. It consist of hydrocarbons between pentane to octane (C5H12 to C8H18)
- iii. It is volatile and inflammable.
- iv. Average Composition C = 84%, H=15%, O+S+N =1%
- v. Calorific Value = 11,250 Kcal / Kg.

## Uses:

• It is used as a fuel in the petrol engine.

- It is used as a dry cleaning agent.
- \_

## Kerosene

- i. It is obtained between 180° 250 °C
- ii. It consists of hydrocarbons between decane to hexadecane (C10H22 to C16 H34).
- iii. Average Composition, C = 84 %, H = 16%, S < 0.1%</li>
- iv. Calorific value = 11, 100 Kcal/ Kg

#### Uses:

- It is used as a fuel in the kitchen for domestic.
- It is used as a fuel in jet planes.
- It is used in making oil gas.

## Diesel

- i. It is obtained between 250° 320°C
- ii. It contains a mixture of hydrocarbons between pentadecane to octadecane (C15H32 to C18 H38).
- iii. Average composition: C = 85%, H = 12%, Rest = 3%
- iv. Calorific Value = 11000Kcal/kg

# Uses:

It is used as a fuel in diesel engine.

# **Water Gas**

- It is a mixture of combustible gases CO and H2 with a little quantity of noncombustible gases CO2 and N2.
- The average composition of water gas is
- H2= 51 %, CO = 14 %, CO2 = 4%, N2 = 4%,
- Its calorific value is 2800 Kcal / m3

## Uses:

# It is used as:

- an illuminating gas.
- a fuel
- a source of H2 Gas

#### **Producer Gas:**

- It is a mixture of combustible gases, CO and H2 with large quantities of non-combustible gases CO2 and N2
- The average composition of producer gas is
- CO = 22- 30%, H2 = 8 12 %, CO2 = 3%, N2 = 52 55 %
- Its calorific value is 1300 Kcal /m3.

# Uses:

It is used:

- In heating furnace in metallurgical operations.
- As a reducing agent.

# LPG (LIQUIFIED PETROLEUM GAS)

# **COMPOSITION:**

```
n-butane= 27%
iso-butane= 25
butane= 43%
propene= 2.5%
propane= 2.5%
with little or no ethane
```

## Uses:

- It is mainly used as a domestic fuel and industrial fuel.
- Now a days it is also used as a motor fuel.

# **CNG (COMPRESSED NATURAL GAS)**

# **COMPOSITION:**

```
Methane= 70-90%
Ethane= 4-9%
with traces of propane and butane.
```

## Uses:

- It is used as a fuel for vehicle.
- It is also used as a domestic and industrial fuel.
- It is used as a source of carbon used in tyre industry.
- It is used for the production of hydrogen gas needed in fertilizer industry.

## **COAL GAS**

It is a mixture of a number of lower hydrocarbons along with N<sub>2</sub>, H<sub>2</sub>, CO and CO<sub>2</sub>,

# **COMPOSITION:**

```
Methane= 32%

Ethene= 3%

Ethyne= 2%

N_2= 4%

H2=4%

CO= 7%

CO_2= 1%
```

# **Uses**: It is used

- as a fuel.
- as a reducing agent in metallurgical operations.
- as an illuminant.